borchers™
A MILLIKEN BRAND

Starting Point Formulation

Improved Dry Time Oil Finish – Interior Wood Care

With Borchi® Dragon High-Performance Catalyst

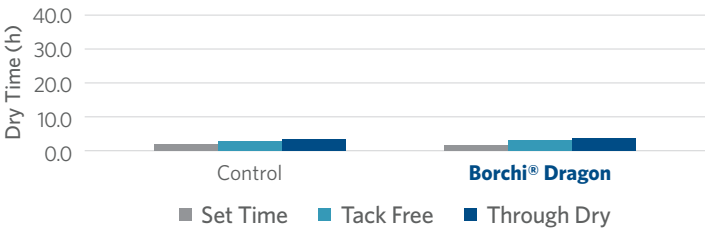
Cobalt-free & MEKO-free

Wood Oil Formulation				
Material	**Function**	**Supplier**	**Control Formula**	**Borchi® Dragon Formula**
WorléeKyd B 865 U	Resin	Worlée	80.00	80.00
Exxsol™ D60	Solvent	ExxonMobil	20.00	20.00
Co/Zr Mixed Drier	Drier	China Local	0.44	
Borchi® Dragon	Cobalt-Free High-Performance Catalyst	Milliken		0.44
Octa-Soligen® Calcium 4, basic	Drier	Milliken		0.33
MEKO	Anti-Skinning Agent	any/local	0.40	
Ascinin® Anti-Skin 0445	MEKO-Free Anti-Skinning Agent	Milliken		0.20
		Total	100.84	100.97

Resin Solid Content% =44%

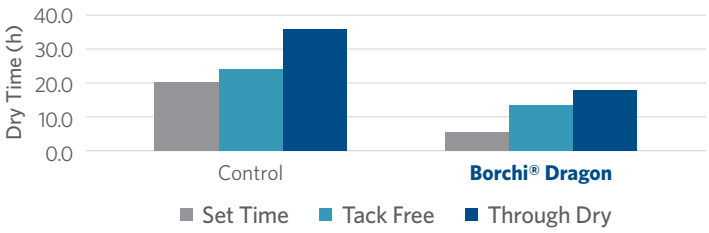
Good Drying Performance in Standard Condition

(23°C, 50% R. H.) – ASTM D 5895

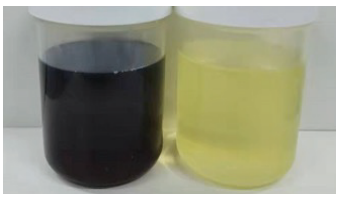


Great Drying Performance in Adverse Condition

(10°C, 80% R. H.) – ASTM D 5895



Lower Gardner Color Number



Control **Borchi® Dragon**

Performance Additives:

- **Borchi® Dragon:** High-performance, cobalt-free metal-ligand drier which demonstrates excellent drying performance in solvent-based and high solids alkyd resins.
- **Octa-Soligen® Calcium 4, basic:** Calcium drier for solvent-based systems.
- **Ascinin® Anti-Skin 0445:** Anti-skinning agent for solvent- and water-based oxidatively cured coating systems, MEKO-free, phenol-free.

For more information, please reach us at **borchers.com/contact**

WORB865U-02.03.2025

Milliken™